

## PRODUCT DATA SHEET

## **ILCO Lube 5000**

A) Application: Component for Lubricants, dispersant

B) Appearance: Clear Liquid

C) Chemical Description: Poly carbonic acid, half ester

Parameter*	Unit	Method	Limits	Typical Values**
pH-Value			3,2 – 4,2	3,7
(2,5 % in water)				
Viscosity @ 40°C	[mm <sup>2</sup> /s]	DIN 51562/T1	1400 – 3200	2500
Color Gardner			Max. 5	2
Other Parameters <sup>2</sup>	2			
Density (20°C)	[kg/m³]	DIN ISO		1050
		51757 V4		
Flash point	[°C]	<b>DIN ISO 2592</b>		181
Water content	[%]			<1

## Remarks:

\* = Data will be determined on each batch and will be on the CoA

 $<sup>^{2}</sup>$  = These Data will not be determined regular.

Other Data – not relevant	for the specifi	cation-	
Parameter	Unit	Method	Values
Acid Number	[mgKOH/g]	<b>ASTM D 974</b>	$60 - 70^{a}$
Viscosity @ 25 °C	[mm <sup>2</sup> /s]	<b>ASTM D 445</b>	10000
Saponification value	[mgKOH/g]	ASTM D 94	$95 - 125^{a}$
a) difficult to determine and to re	produce, because	it is a polymer	

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<sup>\*\*=</sup> Statistical Mean out of different batches